



COMPANY PROFILE

HELIX MEDICAL, LLC **Careers**

Helix Medical LLC is a dynamic, innovative, growth oriented Company specializing in the design, manufacturing, marketing and sales of silicone based medical and biotechnology devices and components. We are a global leader in the medical device industry with 20 years experience that is focused on silicone medical devices and components. We excel in custom device/component manufacturing for large Medical Device customers and also manufacture and market our own line of products for the Pharma/Biotech industries.

POSITION TITLE

Extrusion Operators

1st Shift – 7:00 am – 3:30 pm

2nd Shift – 3:20 pm – 11:50 pm

OPERATOR I

This entry level position requires manual dexterity and some experience working in a manufacturing environment. Must be able to follow written and verbal instructions, comply with Good Manufacturing Practices (GMPs), adhere to all Standard Operating Procedures (SOPs) and policies, and follow all safety regulations. Candidates must be able to read and understand work orders, drawings, and all other documentation that could be required; must be familiar with measuring devices such as rulers, calipers, and tape measures.

Duties may require sitting, standing, or lifting for long durations. General duties will consist of packing, cutting, and inspection of products. Must be able to exert up to 15 lbs. of force to move objects and occasionally exert up to 25 lbs. of force to move objects. This position requires ability to work overtime as necessary.

OPERATOR II

This position requires manual dexterity and previous experience working in a manufacturing environment, preferably in a silicone tubing manufacturing environment. Candidates will operate the 1 ½" Davis Extruder, 2 ½" Davis Extruder and the mill. Operator must be able to follow written and verbal instructions, comply with GMPs, adhere to all applicable Standard Operating Procedures, and follow all safety regulations. Operator must be able to read, understand, and interpret work orders, drawings, Quality Control Inspection Criteria (QCIC), and customer specifications; must be familiar with various measuring devices, such as rulers, calipers, and tape measures.

Duties require standing for long durations, repetitive bending, and lifting up to 30 lbs. frequently. Operator will compound silicone components with additives, pigments, etc. Additional duties will consist of the set-up of various production runs, record keeping for traceability purposes, on-line packaging of product, and cutting and inspection of tubing products. This position requires ability to work overtime as necessary.

OPERATOR III

This position requires a background in silicone components and some experience and knowledge of the extrusion of medical grade tubing. Position requires previous experience operating the 1 ½" Davis Extruder, 2 ½" Davis Extruders, and the mill. Operators must be able to follow written and verbal instructions, comply with GMPs, adhere to all applicable Standard Operating Procedures, and follow all safety regulations. Operator must have good eye to hand coordination, be familiar with documentation system, and must be able to read and understand specific instructions per work order routers, QCICs, and customer specifications. Operator must possess basic math skills and knowledge of various measuring devices as rulers, calipers, tape measures, and optical comparator.

Duties consist of standing and/or walking for long durations, repetitive bending, grasping, and lifting up to 50 lbs. on a continuous basis. Operator will compound silicone components with additives, pigments, etc. Additional duties will consist of the set-up of various production runs and co-extrusion. Operators will utilize the MRP/ERP system for inventory inquiries, documenting operations, keeping records and providing detailed information about set-ups.

This job description is not intended to be all-inclusive and still takes into consideration routine tasks in your basic function. An employee may also perform other reasonable related business duties as assigned by immediate supervisor or management.

Please reference job code: **EXTOP2008**

Submit your resume to:

Helix Medical, LLC
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